SECRET

File 1775

30 June 1964 Refer: SD-682

25X1A

To:

Subject: Shipper's Receipt No. 682-044

Dear Art:

Enclosed please find Shipper's Receipt No. 682-044, covering the shipment of S/N 24 under Contract FI-5777.

Very truly yours,

STATINTL

Manager, Special Projects

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1. SHIPPER'S RECEIPT (NOT AN INVOICE)
Approved For Release 2000/05/04 : CIA-RDP66B00728R000400030054-4

2. ORDER NO

Approved For Release 2000/05/04: CIA-RDP66600728R000400030054-4

M-28442

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2. ORDER NO. M-28442

3. DATE \_\_\_\_\_

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#### SHIPPING ORDER

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## Approved For Release 2000/05/04 : CIA-RDP66B00728R000400030054-4 M-38443

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# FAILED EQUIPMENT AND DISCREPANCY REPORT (FEDR)

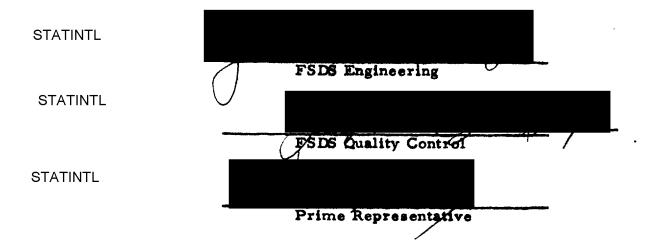
#### Memorandum of Understanding

Terrain Lens Filter Assy. from Lens S/N 133, "A" Inst. S/N 23, P/N 1015B47 was returned to FCI due to leakage thru the lens on the Low Pressure Leak Test.

The Lock Ring was removed and the glass taken out of the housing. The "O" Ring Seal around the outer diameter of the glass was torn. The "O" Ring was replaced with a new part and the unit reassembled. The Lens Filter Assy. was then mounted on the Qualification Unit and Leak Tested with the C. E. C. Helium Detector. No leakage was observed thru the filter on the most sensitive scale.

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The Filter Assembly is considered suitable for flight use.



### Approved For Release 2000/05/04! PCIA RDP80256728R000400030054-4

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### Approved For Release 2000/05/04 P.CIA-RDP665506728R000400030054-4

2. ORDER NO.

M-28441

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2. ORDER NO.

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Approved For Release 2000/05/04 P. CIA-RDP60500728R000400030054-4

2. ORDER NO.

M-28442

, DATE 6/15/64

CUSTOMER'S ORDE	ER NO.	S. DATE	6. INQUIRY NO.	7. SUMMARY EST. NO	). 8. TERMS F. O. B.		9. A. O. NO.	
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## Approved For Release 2000/05/04 : CIA-RDP66B00728R000400030054-4

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### Approved For Release 2000/05/04 P.P.IAI-B.DOPR 6000728R000400030054-4

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Approved For Release 2000/05/04 CIA-RDF66 P00528 0000000000054-4 DATE 4/13/64 CARD NO. (Same as FEDR No.) \_ CORRECTIVE ACTION REPAIR AND DIAGNOSIS UNIT NAME CASSETTE PART NO. 1015C1 DWG. NO. 1015C1 SER. NO. CZI MANUFACTURER FAIRCHILD SYSTEM SERIAL NO. \_\_\_ TELEPHONE EXT. 24 CARD COMPLETED B SECTION . WAS REPORTED CONDITION (a) Verified: ( Yes (b) Found to be different: ( ) Yes ( ) No, description below: Description of the apparent failure based on engineering analysis: GRAR (PART NO 1015-275) 15 NOT RUNNING PARALLEL MATING GEARS BECAUSE ITS BEARING 1015-266) 15 BENTATA SLIGHT REJULTED IN WEAR TO THE GEAR TEETH AND A BIND IN THE GEAR T FROM CASSISTIE SPOOL DURING ACCEPTANCE FSDS. STATINTL CORRECTIVE ACTION REQUIRED: (a) Spec change New requirement on Q.A. Drawing change Random failure—no corrective action required Procedure change **Procurement Action Evaluation effort** Other (b) Description of corrective action RETURN CASSETTE TO NEW REPHIE (c) Reference IDCs and Engineering reports Corrective action included: a) Gear (part no. 1015-275) and its bearing shaft (part no. 1015-266) were replaced. Acceptance Test Spec. 1015-3013 Rev. C section 28.13.5 and Preliminary Subsystem Check-off DS1015-2 were changed to include procedures for preventing excessive torque from being applied during rewind. DISTRIBUTION: Program Manager Program Integration STATINTL Program Engineering Program Test Quality Assurance (3) Plans and Controls

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Services ( 2 )

### Approved For Release 2000/05/04 PCING 076 5500728 R000 400030054-4

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4. CUSTOMER'S	ORDER	NO.	5. DATE	6. INQUIRY NO	0. 7.	SUMMARY EST. NO.	S. TERMS F. O. B.				O. NO.
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